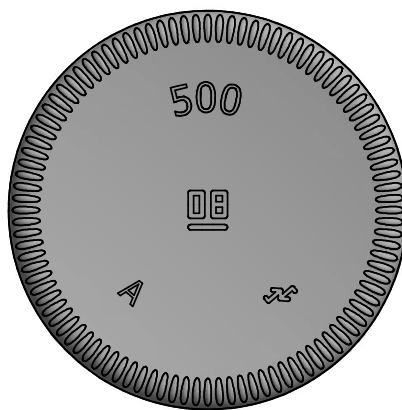
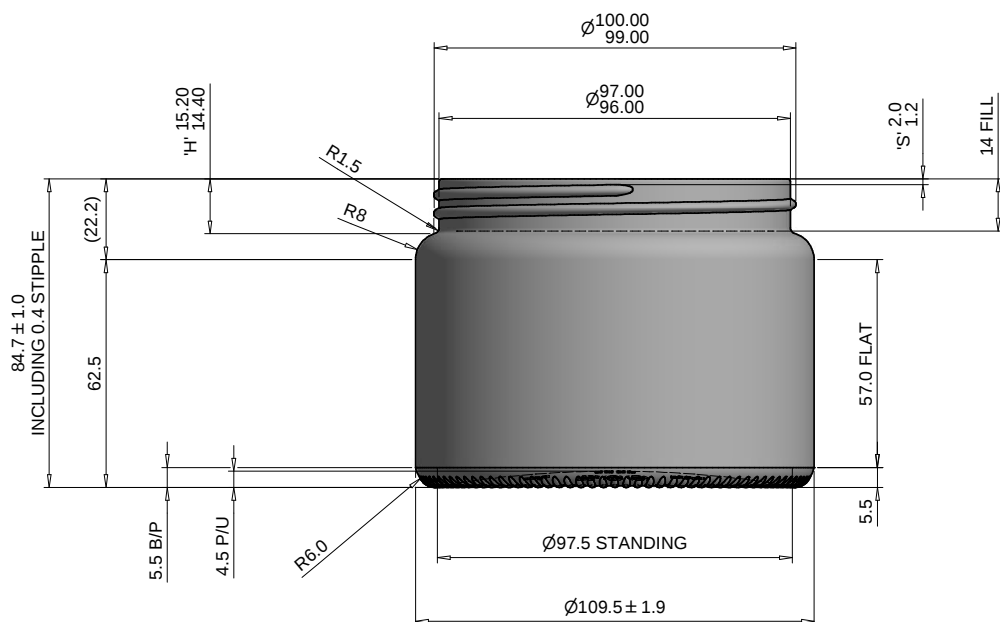


NECK DATA:

TO R3/100 SPECIFICATION, 1.25 TURNS
OF FULL THREAD DEPRESSED 0.2
AT MOULD PARTING.



VIEW OF BASE
SHOWING EMBOSSED MARKINGS
STANDING AREA EMBOSSED
WITH STIPPLE.

CAPACITY TO FILL POINT	500.0ml	500ml SQUAT JAR		NECK REFERENCE NUMBER
CAPACITY TOLERANCE (BULK) $\pm$	6.5ml			4A22/B1
CAPACITY BRIMFUL	587.0ml	NECK FINISH: R3/100 - GF323	DATE DRAWN: 19/11/2002	JOB NUMBER
VACUITY	87.0ml (17.4%)	REVISION HISTORY		3101
FILL POINT	14mm	A) REDRAWN, CAPACITY BRIMFUL ADDED, 'E' TOLERANCE 96.94/95.94, 'H' TOLERANCE WAS 15.11/14.45, MAJOR AXIS TOLERANCE WAS $\pm$ 1.8,		DRAWING NUMBER
WEIGHT NOMINAL	380g	HEIGHT TOLERANCE WAS $\pm$ 0.9, CAPACITY TOLERANCE WAS $\pm$ 6.8ml. LK 25/03/2020		B3524B
CARBONATION	0.0 Bar	B) BRIMFUL WAS 591.8ml, FILL @ 14 DOWN WAS 510.0ml, WEIGHT WAS 375g, BAR STIPPLE WAS KNURLING, ALPHA CODE ADDED, ENGRAVING REPOSITIONED.		SCALE 1:1 (A2)
TILT ANGLE	60°	MAJOR $\varnothing$ WAS 109.7. RL 01/09/2021		
MINIMUM THROUGH BORE	N/A			
DESIGNER	DA			

DIMENSIONS IN MILLIMETRES. UNTOLERANCED DIMENSIONS
ARE FOR MOULD MAKING GUIDANCE ONLY AND SHOULD BE
REGARDED AS APPROXIMATE.

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FILLING POINT MEASURED FROM
TOP CENTRALLY INSIDE NECK